

Work Order ID 150096

150096

Page 2

Wednesday, August 24, 2016 11:30:39 AM

Item ID: D350-616-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deck Plate
 Start Date: 8/12/2016 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 8/24/2016 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015 Location: FG028								
140		0.00							
140									
QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.05							

x 1 ~~Set~~

DAS 27 9-89
DAS 28 9-89

PPP 150166

OCT 13 2016
DAS 21 9-89
OCT 13 2016

DAS 21 9-89
OCT 13 2016

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Work Order ID: 150096

150096

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/12/2016

Required Date: 8/24/2016

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21
 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @
 CHG005 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2344		Manufactured	No			110	Each	11.0000	1	3			
D2344									**				DAS 28 9-89
Deck Plate Aft													

DAS 27 9-89

Location	Loc Qty	Loc Code
ST225A	11	
144553	3	
145369	8	

OCT 06 2016

D2348		Manufactured	No			110	Each	15.0000	4	12			
D2348									**				DAS 28 9-89
Wearplate (Key Way)													

DAS 27 9-89

Location	Loc Qty	Loc Code
ST0006	15	
142825	5	
145368	10	

OCT 06 2016

D2353		Manufactured	No			110	Each	12.0000	1	3			
D2353									**				DAS 28 9-89
Stiffener													

DAS 27 9-89

Location	Loc Qty	Loc Code
ST225A	12	
142842	12	

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/12/2016

Required Date: 8/24/2016

Start Qty: 3.00

Required Qty: 3.00

D2364

Manufactured No

110

Each

28.0000

1

3

D2364

Deck Plate Fwd

OCT 06 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

ST225A

28

145364

10

145432

5

148433

13

3x

D2365

Manufactured No

110

Each

26.0000

2

6

D2365

Wearplate Pip Pin

OCT 06 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

ST006

1

142809

1

ST008

25

147245

25

6x

D2369-1

Manufactured No

110

Each

5.0000

1

3

D2369-1

Locator Plate

OCT 06 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

st225b

5

142833

3

148256

2

1x
2x

D2369-3

Manufactured No

110

Each

5.0000

1

3

D2369-3

Locator Plate

OCT 06 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

ST225A

5

146141

5

3x

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/12/2016

Required Date: 8/24/2016

Start Qty: 3.00

Required Qty: 3.00

D4780-041

Manufactured No

110

Each

5.0000

1

3

D4780-041

Fwd Cover Mounting Bracket Assembly

**

B148383

DAS
28
9-89

OCT 06 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

ST125

5

147148

5

D5387-041

Manufactured No

110

Each

0.0000

1

3

D5387-041

Aft Cover Mounting Bracket Assembly

**

B148388

OCT 06 2016

D5388-1

Manufactured No

110

Each

0.0000

1

3

D5388-1

Stub Cover

**

2x

OCT 06 2016

MS20426AD4-5

Purchased No

110

Each

1,477.000

25

75

MS20426AD4-5

RIVET

**

Location

Loc Qty

Loc Code

GA

1316

m133751

1316

ST312

161

m133751

161

MS20426AD4-6

Purchased No

110

Each

1,520.000

25

75

MS20426AD4-6

Rivet

**

OCT 06 2016

DAS
27
9-89

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

608

M128812

16

M122224

100

M134502

400

ST311

912

M134502

912

OCT 06 2016

DAS
28
9-89

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Work Order ID: 150096

Parent Item: D350-616-015

Parent Item Name: Deck Plate

150096
D350-616-015

Start Date: 8/12/2016

Required Date: 8/24/2016
Required Qty: 3.00

Start Qty: 3.00

MS20426AD5-7* Purchased No 110 Each 911.0000 6 18
RIVET

MS20426AD5-7

DAS
27
3-89

MS20426AD5-8* Purchased No 110 Each 101.0000 6 18
RIVET

MS20426AD5-8

DAS
27
9-89

MS20601-AD4W2* Purchased No 110 Each 91.0000 15 45
Rivet

MS20601-AD4W2

DAS
27
9-89

Location	Loc Qty	Loc Code
ST308	11	
m133577	2	
m134861	9	
m126975	9	
m134134	71	

Location	Loc Qty	Loc Code
ST311	101	
4533	101	

Location	Loc Qty	Loc Code
ST311	911	
M133922	911	

Location	Loc Qty	Loc Code
	110	
Each	911.0000	
	6	
	18	

4X

OCT 05 2016

DAS
28
9-89

X15 X M13577

X6

OCT 06 2016

DAS
28
9-89

X6

OCT 06 2016

DAS
28
9-89

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Work Order ID: 150096

Parent Item: D350-616-015

Parent Item Name: Deck Plate

150096

D350-616-015

Start Date: 8/12/2016

Required Date: 8/24/2016

Start Qty: 3.00

Required Qty: 3.00

MS20601-AD4W3

Purchased

No

110

Each

420.0000

30

90

MS20601-AD4W3

Rivet

**

m1356003

DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

LG001

302

m134782

302

ST308

118

m133922

27

m134370

3

m134782

88

OCT 06 2016

27x

MS21042L3

Purchased

No

110

Each

1,576.000

6

MS21042L3

Nut

**

18 m135600 X6

DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

FP001

14

m133790

14

GA

531

m134360

112

m135135

419

ST303

1031

m134039

12

m135056

7

m135135

412

m135407

600

OCT 06 2016

MS24693-C273

Purchased

No

110

Each

103.0000

6

18

MS24693-C273

SCREW

**

DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST287

103

m133790

3

m135133

100

OCT 06 2016

100 X6

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Parent Item Name: Deck Plate

150096

D350-616-015

Start Date: 8/12/2016

Required Date: 8/24/2016

Start Qty: 3.00

Required Qty: 3.00

MS24693-C48

Purchased

No

110

Each

172.0000

22

66

MS24693-C48

SCREW

DAS
27
9-89

Location

Loc Qty

Loc Code

ST287

172

m133990

172

110

Each

84.0000

8

24

MS35207-263

Purchased

No

MS35207-263

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST271

84

m134852

84

110

Each

1,481.000

13

39

NAS1149D0363J

Purchased

No

NAS1149D0363J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

352

m134055

352

ST263

1129

m134955

129

m135297

1000

OCT 05 2016

DAS
28
9-89

OCT 05 2016

DAS
28
9-89

OCT 05 2016

DAS
28
9-89

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

H

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	